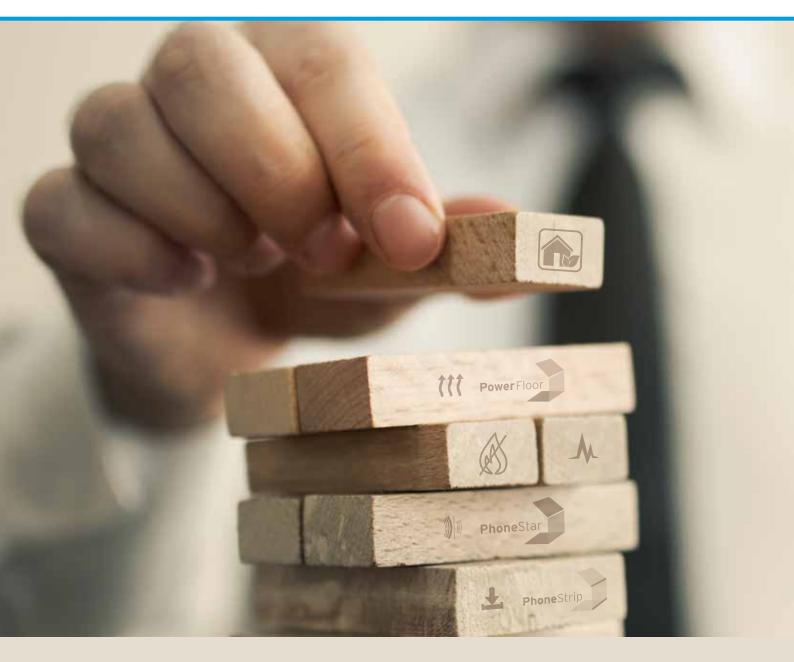


SOUND INSULATION

PANEL HEATING

DRY SCREED



DRY SYSTEM SOLUTIONS AND DECOUPLING

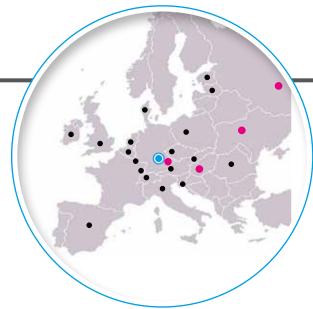
Suitable for floors, walls and ceilings in new build and retrofit





Wolf Bavaria GmbH - has been a successful, innovative and expanding company in the international dry construction industry since 2004. The idea of a sustainable, continuous cycle of recyclable materials back to the source is deeply anchored in our company philosophy and determines our actions at all levels. The use of natural, sustainable raw materials of regional origin and the development of degradable systems form the basis of all our activities.

As experts, we advise and support hundreds of construction projects worldwide for a wide variety of customer groups. We offer simple and effective solutions for sound insulation, underfloor heating and dry screed flooring. In 2019 we introduced products to sound insulate the junctions between load-bearing components. Our products are optimized for retrofit and new build.



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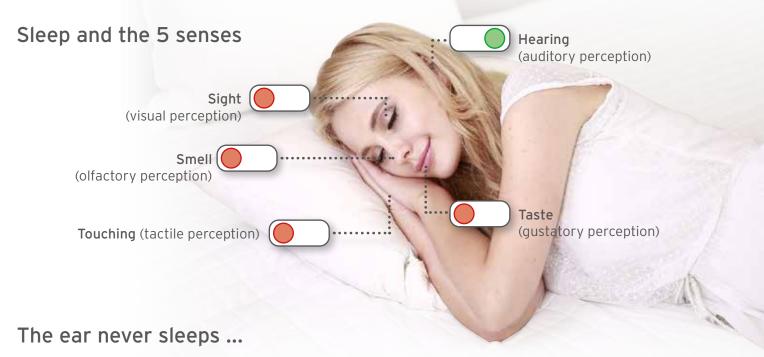








Why sound insulation is so important



because it is a very sensitive organ that even notices the slightest noise during sleep. How else would you hear the alarm clock?

This is why even more environmental agencies and government institutions are now dealing with the prevailing noise problem. Excessive noise is proven to be harmful to human health and affects us in terms of school, home and work routine. It can lead to insomnia, cause cardiovascular or psychophysiological impairments, reduce performance and cause irritability or behavioural changes in social interaction. (WHO, 2017)

PhoneStar from Wolf Bavaria can provide very effective protection against these noise disturbances.

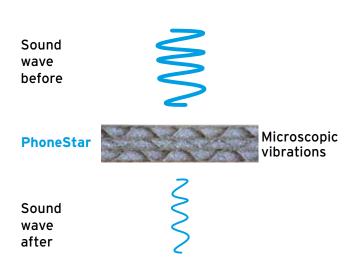
Sound

energy

kinetic

energy

This is how PhoneStar works



Longitudinal sound wave transmission

Longitudinal sound waves affect flanking noise transmission. PhoneStar has a high internal damping capacity due to the heavy, but soft, sand filling. The principle is similar to striking sand with a hammer. There is no sound wave created, therefore no longitudinal sound waves and no flanking conditions.

PhoneStar 3 in 1

The multilayer structure and irregular shaped casing, the soft loose sand filling and the high mass of the PhoneStar board all contribute to substantially reducing the energy in the sound wave.



Our solution against noise

PhoneStar is approved as a sound insulation panel for use on floors, walls, ceilings and sloping ceilings in ETA 20/0371.

At the same time, PhoneStar is certified as a sound-absorbing dry screed.

- + Reduces airborne and impact sound
- + Made from natural materials sand and cardboard









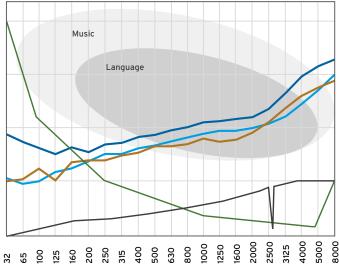




PhoneStar can be doubled up to achieve even better Sound Insulation results.

The results on the graph 80 clearly show the outstanding airborne sound insulating attributes of the PhoneStar boards. They substantially reduce sound in the low frequency range, $_{40}$ rising up to 40-45 dB in the typical human hearing range. Additionally, the 20 coincidence dip does not affect PhoneStar in the way that it does with homogenous building materials.





Frequency (in Hz)

The pain threshold is at 120 dB

PhoneStar Plus Tri R_W= 42 dB Test report no.: E140124/1a_rev00

PhoneStar Tri R_W= 38 dB Test report no.: E170606/1a_rev00

PhoneStar ST Tri Rw= 36 dB Test report no.: E170606/2a_rev00

Typical coincidence dip of homogenous building materials Auditory threshold





Easy installation





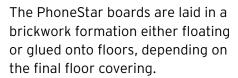
CUTTING

Quick & easy, e.g. with a utility knife or a hand-held circular saw.

TAPING

Tape cut edges with Wolf Tape.

INSTALLATION



PhoneStar boards are installed either directly or preferably on to a sub-structure, on walls or ceilings.



FLOOR FINISHES Any type of final f

Any type of final floor covering can be installed over PhoneStar boards with appropriate preparation.

WALL AND CEILING SURFACES

Any type of final floor covering can be installed over PhoneStar boards with appropriate preparation.



Holes can be drilled easily. To prevent a slight trickle, seal with acrylic.







See current installation instructions on:

www.wolf-bavaria.com/downloadcenter/



PhoneStar boards are installed to timber or metal stud wall using the appropriate drywall screws.

PhoneStar boards are installed to the wall on Wolf TPS 25, Battens or with Wolf wall plug fixings.



Delivery program and certification

PhoneStar PREMIUM-Line for best possible improvement											
	Product illustration	Weight [kg/m²]	Thickness [mm]	Quantity [per pallet]	Length x Width [mm]	Item number					
PhoneStar Plus Tri		29	15	31,25 m² 40 Boards	1250 x 625	1015					

PhoneStar PROFESSIONAL-Line for increased improvement											
	Product illustration	Weight [kg/m²]	Thickness [mm]	Quantity [per pallet]	Length x Width [mm]	Item number					
5, 6, 7.		18	15	53,76 m² 56 Boards	1200 x 800	1010					
PhoneStar Tri			15	54,69 m² 70 Boards	1250 x 625	1008					
PhoneStar Twin			10	81,60 m² 85 Boards	1200 x 800	1009					
		12	10	82,03 m² 105 Boards	1250 x 625	1010					

PhoneStar STANDARD-Line for minimum improvement												
	Product illustration	Weight [kg/m²]	Thickness [mm]	Quantity [per pallet]	Length x Width [mm]	Item number						
DhanaStar ST Tri		17,5	12,5	54,72 m² 57 Boards	1200 x 800	1017						
PhoneStar ST Tri				54,68 m² 70 Boards	1250 x 625	1019						

Floor weight improvement board												
	Product illustration	Weight [kg/m²]	Thickness [mm]	Quantity [per pallet]	Length x Width [mm]	ltem number						
PhoneStar 25	10	39	25	26,88 m² 56 Boards	800 x 600	1011						





CERTIFICATION

The complete PhoneStar product range is listed in the ETA-20/0371 with all superstructures/constructions for 20 ETA N° 20/0371 application in the areas of floors, walls, ceilings and sloping roofs.



Floor weight improvement made easy



The risk of moisture penetration into bound fillings through the formwork of the ceiling is eliminated when using PhoneStar 25.

PhoneStar 25 is preprepared for the installation on mass timber floors and open and closed wooden beam floors for new build and retrofit.

PhoneStar 25 improves the impact sound on mass timber floors by approx. 6 dB. On a wooden beam floors by approx. 9 dB. Improvements of up to 29 dB can be achieved on an open wooden beam floors.





Simple and fast



Floor weight improvement board as a replacement for bulk fillings.



PhoneStar 25 - as a Floor weight improvement board



PhoneStar 25 - as line level / height compensation



PhoneStar 25 - The Floor weight improvement board

- + For all kinds of Concrete floors and Timber floors
- + Ecological raw materials wood and sand
- + Replaces fillings (grit, etc.)
- + Easy to apply ceiling filling finish
- + Easy to install a particularly handy format
- + Flat board material no leveling of fillings required
- + Can be laid floating or glued
- + No waiting times immediately walkable and resilient
- + Supply lines can be laid on PhoneStar 25 in order to prevent direct sound entry into the ceiling



Further information: www.wolf-bavaria.com



Technical data PhoneStar 25

Length	800 mm	
Width	600 mm	
Thickness	25 mm	
Weight	39 kg/m²	
Fire-resistant material category	E	DIN EN 13501
Item number	1011	



✓user-friendly✓dry ✓effective



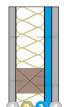
PhoneStar 25 can be laid in multiple layers to achieve even higher sound insulation values.



Lightweight walls with sound and fire protection

TIMBER STUD WALL

ONE SIDE PANELLING WITH PHONESTAR Airborne sound insulation of up to 53 dB



- Fire resistance F 30-B
- Fire Resistant Plasterboard 12.5 mm acc. to DIN 18180
- Insulation Layer of 40 mm Thickness minimum (30 kg/m³)
- PhoneStar ST Tri 12,5 mm

BOTH SIDES PANELLING WITH PHONESTAR AIRBORNE SOUND INSULATION UP TO 64 DB



- 16 Fire Resistant Plasterboard 12.5 mm acc. to DIN 18180
 - Insulation Layer of 40 mm Thickness minimum (30 kg/m³)
- 24 PhoneStar ST Tri 12,5 mm

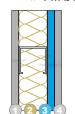
FURTHER FIRE PROTECTION CLASSES Fire Resistant Plasterboard acc. to DIN 18180 including PhoneStar Insulating material Fire hazard Minimum thickness / minimum bulk density mm / kg/m³ acc. to DIN 18180 class on both sides each 2 x 12.5 mm F 60-B 40 / 40 or 1 x 25 mm each F 90-B 80 / 100 each 2 x 12,5 mm



Current fire protection reports are available on request

METAL STUD WALL

ONE SIDE PANELLING WITH PHONESTAR Airborne sound insulation of up to 61 dB



- Fire resistance F 30-AB
- Fire Resistant Plasterboard 12.5 mm acc. to DIN 18180
- Insulation Layer of 40 mm Thickness minimum (30 kg/m³)
- PhoneStar ST Tri 12,5 mm

BOTH SIDES PANELLING WITH PHONESTAR AIRBORNE SOUND INSULATION UP TO 65 DB



- 1 5 Fire Resistant Plasterboard 12.5 mm acc. to DIN 18180
 - Insulation Layer of 40 mm Thickness minimum (30 kg/m³)
- 2 4 PhoneStar ST Tri 12,5 mm

FURTHER FIRE PROTECTION CLASSES Fire Resistant Plasterboard acc. to DIN 18180 including PhoneStar									
Fire hazard class	Plasterboard acc. to DIN 18180 on both sides								
F 60-AB	40 / 40	each 2 x 12,5 mm or 1 x 25 mm each							
	40 / 100								
F 90-AB	60 / 50	each 2 x 12,5 mm							
	80 / 30								

Fire protection according to DIN 4102-4: 2016-05 table 10.2 and Expertise IBB No. 6A-2017/113-Mey

Lightweight walls with sound protection

Tested solutions for sound-insulating non-load-bearing metal stud walls

Wall structure		Depiction	Total thick- ness [mm]	Airborne Sound Insulation measure Rw(C;Ctr) accor- ding to ISO 10140-2
** 56 dB		- Plaster board* 15 mm - EGGER Ergo Board - OSB 12 mm - Metal Stud w. MiWo* 40 kg/m³ 100 mm - EGGER Ergo Board - OSB 12 mm - Plaster board* 15 mm	154	56 dB (-3/-8)
61 dB		- Plaster board* 15 mm - EGGER Ergo Board - OSB 12 mm - Metal Stud w. MiWo* 40 kg/m³ 100 mm - EGGER Ergo Board - OSB 12 mm - PhoneStar Tri 15 mm - Plaster board* 15 mm	169	61 dB (-2/-6)
65 dB		- Plaster board* 15 mm - PhoneStar Tri 15 mm - EGGER Ergo Board - OSB 12 mm - Metal Stud w. MiWo* 40 kg/m³ 100 mm - EGGER Ergo Board - OSB 12 mm - PhoneStar Tri 15 mm - Plaster board* 15 mm	184	65 dB (-2/-7)



Current fire protection reports are available on request

Test report of the MFPA Leipzig PB 4.2/16-393-(1-5)



Metal stud walls with sound protection

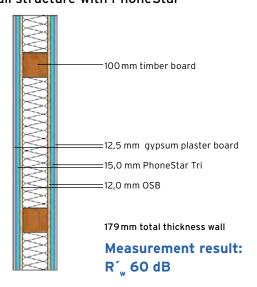
Airborne sound insulation R _w (C;Ctr) nach ISO 10140-2	Depiction	System description	Wall Structure	Total thick- ness [mm]
39 dB			- 12,5 mm Plasterboard - Metal Stud Wall* - 12,5 mm Plasterboard	75
49 dB	-acitt	Structure WSM 1.1 Test report PB V03	- 12,5 mm Plasterboard - Metal Stud Wall* - 10 mm PhoneStar Twin - 12,5 mm Plasterboard	85
51 dB		Structure WSM 1.2 Test report PB VO1	- 12,5 mm Plasterboard - Metal Stud Wall* - 15 mm PhoneStar Tri - 12,5 mm Plasterboard	90
54 dB		Structure WSM 1.2 - 2 x 15 Test report PB V02	- 12,5 mm Plasterboard - Metal Stud Wall* - 2 x 15 mm PhoneStar Tri - 12,5 mm Plasterboard	105
55 dB	nom- original	Structure WSM 2.1 Test report PB VO4	- 12,5 mm Plasterboard - 10 mm PhoneStar Twin - Metal Stud Wall* - 10 mm PhoneStar Twin - 12,5 mm Plasterboard	95
59 dB		Structure WSM 2.2 Test report PB V05	- 12,5 mm Plasterboard - 15 mm PhoneStar Tri - Metal Stud Wall* - 15 mm PhoneStar Tri - 12,5 mm Plasterboard	105

- ✓ Retrofit
- ✓ New build
- ✓ Timber frame houses
- ✓ Masonry houses
- * Metal stud wall according to DIN 4109 Bbl 1/ A1:2003:09 Tab. 23, Line 1 Minimum insulation thickness 40 mm

Single-shell flat partition walls with sound insulation

Measurement of a flat partition wall in a reference building. The building acoustics measurement of the airborne sound shows the increased sound insulation R'w 56 dB of the wall between living room and child 2 on the ground floor.

Wall structure with PhoneStar



iest	report	airb	orn	e so	una	insu	ation	1150	1628	3-1
			90							— NOUGHAY
Frequenz	R′								'	: 1
(HZ)	(dB)									1
50	33,3									
63	35,6		80							
80	45,3									
100	50,2									
125	41,9									
160	53,9									
200	49,3		70	+	-	_	_		\sim	-
250	50,0				1					
315	54,0								-1	
400	51,5							4		₹
500	55,4		50							\sim
630	59,1						$\overline{/}$			1
800	62,2					_ /				1
1000	65,0						/			
1250	68,1				$\square \wedge$	\mathcal{M}	\vee			
1600	70,5		50	_	<u> </u>	\times				-
2000	68,8			-	MIZ					
2500	66,5			1/	1					: 1
3150	62,4			1/	. N					
4000	58,8		40		/					
5000	58,0			/						
Test repo	ort MB 1119	9	1	63	125	250	590	1000	2900	4090

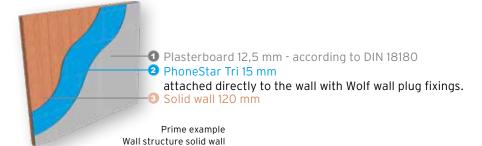
Sound reduction index ISO 717-1 R'_{w} (C;Ctr) : 60 (-1;-4)dB

Flat

partition wall in prefabrication



PhoneStar Wall systems





	System Code	Construc- tion Details	Construction Details	Board thickness	Depth of Structure (excluding the wall)	Airborne sound Insulation R _w	Airborne sound improvement Δ R _w
MASONRY	WMZ D 1.2		Directly plugged*	15 mm Tri 12.5 mm GKB	27.5 mm	48 dB	6dB
	WMZ W 1.2		Wood Fibre Boards 12 mm	15 mm Tri 12.5 mm Plasterboard	39.5 mm	50 dB	8 dB
la it in Malura	WMZ W 1.2.2		Wood Fibre Boards 12 mm	2 x 15 mm Tri 12.5 mm Plasterboard	54.5 mm	54dB	12 dB
Initial Value: R _w = 42 dB Thickness: 120 mm	WMZ L 1.2		Battens decoupled 60/40	15 mm Tri 12.5 mm Plasterboard	70.5 mm	59 dB	17 dB
	WMZ L 1.2 OSB		Battens decoupled 60/40	18 mm OSB, 15 mm Tri, 12.5 mm Plasterboard	88.5 mm	59 dB	17 dB
	WMZ V 1.2		Curtain walling CW 50 insulated	15 mm Tri 12.5 mm Plasterboard	87.5 mm	66 dB	24 dB
Mass Timber	WMZ L 1.2		Battens 60/40	15 mm Tri	57.5 mm	50 dB	16 dB
Initial Value: R _w = 34 dB Thickness: 100 mm	WMH H 1.2		CD 60/27 Direct vibra- tion hangers	15 mm Tri 12.5 mm Plasterboard	54.5 mm	56 dB	22 dB

The values given are guide values and may vary depending on the type of overall structure and the individual construction site situation. They are primarily used to compare the individual systems. * Only for cladding with plasterboard.



Loft conversion - PhoneStar installation in one layer



Modular construction - PhoneStar installation in multiple glued layers



Wall insulation PhoneStar ST

PhoneStar ceiling systems

TIMBER CEILING	System Code	Depiction	Construction Details	Board Thickness	Final Construction Height	Airborne sound improvement ΔR _w	Impact sound improvement ΔL_{w}
Ceiling Cover in Place	DHG L 1.3		Battens 48/24	ST Tri 12.5 mm Fire Resistant Plasterboard 12.5 mm	49 mm	12 dB	15 dB
R' _{w,R} = 46 dB L' _{n,w,R} = 75 dB	DHG H 1.3	~	Wolf TPS 25	ST Tri 12.5 mm Fire Resistant Plasterboard 12.5 mm	50 mm	18 dB	25 dB
Traditional Timber Floor	DHA L 1.3		Battens 48/24	ST Tri 12.5 mm Fire Resis- tant Plaster- board12.5 mm	49 mm	12 dB	15 dB
R' _{w,R} = 46 dB L' _{n,w,R} = 66 dB	DHA H 1.3		Wolf TPS 25	ST Tri 12.5 mm Fire Resistant Plasterboard 12.5 mm	50 mm	18 dB	25 dB
R' _{w,R} = 42 dB L' _{n,w,R} = 76 dB	DHB H 1.3	- In	Battens 60/40 Wolf TPS 25	ST Tri 12.5 mm Plasterboard 12.5 mm	90 mm	11dB	14 dB

PhoneStar floor systems - Concrete floors

Initial Value Thickness of Floor: 180 mm	System Code	Depiction	Construction Details	PhoneStar (Board thickness)	Overall height total- Construction	Impact sound improvement Δ L _w
CONCRETE SLABS R' _{w,R} = 53 dB L' _{n,w,R} = 73 dB	BM 1.2		Laminate 8 mm PhoneStar	Tri - 15 mm	23 mm	22 dB
	BM 1.5		No final flooring 2 x PhoneStar 20 mm Wood Fibre (WF) (s'=50 MN/m³)	Twin - 10 mm	40 mm	26 dB



Closed Wooden Beam Floors



Bare ceiling: Closed wooden beam floors 100/240 KVH / 240 mm MF / 22 mm OSB 80 mm bound limestone grit filling finish		2 x 15 mm PhoneStar Tri				2 x 10 mm PhoneStar Twin		
Suspended ceiling			4mm Protect	20mm Gutex	40 mm Gutex gf	4 mm Protect	20 mm Steico B	40 mm Gutex gf
	12.5 61/5	L _{n,w}	59 dB	56 dB	55 dB	59 dB	55 dB	57 dB
	12.5 mm GKF	R _w	63 dB	66 dB	67 dB	63 dB	65 dB	65 dB
48/24 Battens	12.5 mm PhoneStar	L _{n,w}	42 dB	41 dB	41 dB	42 dB	40 dB	42 dB
	12.5 mm GKFI	R _w	≥70 dB	78 dB	≥70 dB	≥ 70 dB	≥ 70 dB	≥70 dB
	12.5 61/51	L _{n,w}	36 dB	37 dB	37 dB	37 dB	36 dB	38 dB
Hanger	12.5 mm GKFI	R _w	≥75 dB	81 dB	≥ 75 dB	≥ 75 dB	≥ 75 dB	≥75 dB
Wolf TPS 25	12.5 mm PhoneStar	L _{n,w}	33 dB	31 dB	34 dB	33 dB	32 dB	36 dB
	12.5 mm GKFI	R _w	≥ 75 dB	84 dB	≥ 75 dB	≥75 dB	84 dB	≥75 dB
Bare ceiling: Closed wooden beam floors 100/240 KVH / 240 mm MF / 22 mm OSB 80 mm bound limestone grit filling finish				r pre-finished sc t 2 x 15 mm Pho	18 mm Gypsum fiber pre-finished screed / 20 mm PowerFloor Light 2 x 10 mm PhoneStar Twin			
Suspended ceiling			4mm Protect	20mm Gutex	40 mm Gutex gf	4 mm Protect	20 mm Steico B	40 mm Gutex gf
	12.5 mm GKF	L _{n,w}	59 dB	56 dB	55 dB	59 dB	55 dB	57 dB
48/24 Battens		R _w	63 dB	66 dB	67 dB	63 dB	65 dB	65 dB
	12.5 mm PhoneStar	L _{n,w}	41 dB	40 dB	40 dB	41 dB	40 dB	42 dB
	12.5 mm GKFI	R _w	≥70 dB	≥70 dB	≥70 dB	≥ 70 dB	≥ 70 dB	≥70 dB
	12.5 mm GKFI	L _{n,w}	36 dB	37 dB	37 dB	37 dB	36 dB	38 dB
Hanger		R _w	≥75 dB	≥75 dB	≥75 dB	≥75 dB	≥ 75 dB	≥75 dB
Wolf TPS 25	12.5 mm PhoneStar	L _{n,w}	32 dB	30 dB	33 dB	32 dB	31 dB	35 dB
	12.5 mm GKFI	R _w	≥ 75 dB	84 dB	≥ 75 dB	≥75 dB	≥ 75 dB	≥75 dB
Bare ceiling: Closed wooden beam floors 100/240 KVH / 240 mm MF / 22 mm OSB 80 mm bound limestone grit filling finish		18 mm Gypsum fiber pre-finished screed / 24 mm PowerFloor Eco 2 x 15 mm PhoneStar TRI				18 mm Gypsum fiber pre-finished screed / 20 mm PowerFloor Eco 2 x 10 mm PhoneStar Twin		
Suspended ceiling			4mm Protect	20mm Gutex	40 mm Gutex gf	4 mm Protect	20 mm Steico B	40 mm Gutex gf
	12.5 mm GKF	L _{n,w}	59 dB	56 dB	55 dB	59 dB	55 dB	57 dB
48/24 Battens		R _w	63 dB	63 dB	67 dB	63 dB	65 dB	65 dB
	12.5 mm PhoneStar	L _{n,w}	41 dB	40 dB	40 dB	41 dB	40 dB	42 dB
	12.5 mm GKFI	R _w	≥70 dB	≥70 dB	≥70 dB	≥ 70 dB	≥ 70 dB	≥ 70 dB
	12.5 mm GKFI	L _{n,w}	36 dB	37 dB	37 dB	37 dB	36 dB	38 dB
Hanger		R _w	≥75 dB	≥75 dB	≥ 75 dB	≥ 75 dB	≥ 75 dB	≥75 dB
Wolf TPS 25	12.5 mm PhoneStar	L _{n,w}	32 dB	32 dB	33 dB	32 dB	31 dB	35 dB
	12.5 mm GKFI	R _w	≥ 75 dB	83 dB	≥ 75 dB	≥ 75 dB	≥ 75 dB	≥75 dB

The values given are guide values and may vary depending on the type of overall structure and the individual construction site situation. They serve primarily to compare the individual systems. The values in bold of the assessed sound insulation indices and standard impact sound level are measured values.

Solid Wood Ceilings



Bare ceiling: 140 mm solid Timber Floor 80 mm cement-bound grit filling finish Suspended ceiling		15 mm PhoneStar Tri				10 mm PhoneStar Twin		
			4 mm Protect	Floor 220	Acoustics EP 3	4 mm Protect	Floor 220	Acoustics EP
Visible sailing		L _{n,w}	52 dB	47 dB	44 dB	54 dB	49 dB	46 dB
Visible ceiling		R _w	57 dB	61 dB	61 dB	52 dB	56 dB	56 dB
	12.5 mm PhoneStar Tri	L _{n,w}	56 dB	51 dB	48 dB	58 dB	53 dB	50 dB
60/40 Battens	12.5 mm GKB	R _w	53 dB	57 dB	57 dB	48 dB	52 dB	52 dB
60/40 Battens /	12.5 mm PhoneStar Tri	L _{n,w}	38 dB	33 dB	30 dB	40 dB	35 dB	32 dB
Hanger Wolf TPS 25	12.5 mm GKB	R _w	68 dB	72 dB	72 dB	63 dB	67 dB	67 dB
Bare ceiling: 140 mm so 80 mm cement-bound			2 x 15 m	ım PhoneStar Tr	2 x 10 mm PhoneStar Twin			
Suspended o	ceiling		4mm Protect	Floor 220	Acoustics EP 3	4 mm Protect	Floor 220	Acoustics EP
		L _{n,w}	49 dB	44 dB	41 dB	51 dB	46 dB	43 dB
Visible ceiling		R _w	64 dB	68 dB	68 dB	59 dB	63 dB	63 dB
40/40 D 11	12.5 mm PhoneStar Tri	L _{n,w}	53 dB	48 dB	45 dB	55 dB	50 dB	47 dB
60/40 Battens	12.5 mm GKB	R _w	60 dB	64 dB	64 dB	55 dB	59 dB	59 dB
60/40 Battens /	12.5 mm PhoneStar Tri	L _{n,w}	35 dB	30 dB	27 dB	37 dB	32 dB	29 dB
Hanger Wolf TPS 25	12.5 mm GKB	R _w	75 dB	≥ 75 dB	79 dB	70 dB	74 dB	74 dB
Bare ceiling: 140 mm solid Timber Floor 80 mm cement-bound grit filling finish		18 mm GF pre-finished screed 2 x 15 mm PhoneStar Tri				18 mm GF pre-finished screed 2 x 10 mm PhoneStar Twin		
Suspended o	ceiling		4 mm Protect	Floor 220	Acoustics EP 3	4mm Protect	Floor 220	Acoustics EP
		L _{n,w}	52 dB	47 dB	44 dB	54 dB	49 dB	46 dB
Visible ceiling		R _w	62 dB	66 dB	66 dB	57 dB	61 dB	61 dB
60/40 Battens	12.5 mm PhoneStar Tri 12.5 mm GKB	L _{n,w}	56 dB	51 dB	48 dB	58 dB	53 dB	50 dB
		R _w	58 dB	62 dB	62 dB	53 dB	57 dB	57 dB
60/40 Battens /	12 F Db Ct Tai	L _{n,w}	35 dB	30 dB	27 dB	37 dB	32 dB	29 dB
Hanger Wolf TPS 25	12.5 mm PhoneStar Tri 12.5 mm GKB	R _w	75 dB	≥ 75 dB	79 dB	70 dB	74 dB	74 dB
Bare ceiling: 140 mm solid Timber Floor 80 mm cement-bound grit filling finish		50 mm cement screed 2 x 15 mm PhoneStar Tri			50 mm cement screed 2 x 10 mm PhoneStar Twin			
Suspended o	ceiling		4 mm Protect	Floor 220	Acoustics EP 3	4mm Protect	Floor 220	Acoustics EF
		L _{n,w}	53 dB	48 dB	45 dB	55 dB	50 dB	47 dB
Visible ceiling		R _w	66 dB	70 dB	70 dB	61 dB	65 dB	65 dB
	12.5 mm PhoneStar Tri	L _{n,w}	57 dB	52 dB	49 dB	59 dB	54 dB	51 dB
60/40 Battens	12.5 mm GKB	R _w	62 dB	66 dB	66 dB	57 dB	61 dB	61 dB
60/40 Battens /	12.5 mm PhoneStar Tri 12.5 mm GKB	L _{n,w}	39 dB	34 dB	31 dB	41 dB	36 dB	33 dB
Hanger Wolf TPS 25		R _w	≥ 75 dB	≥ 75 dB	≥ 75 dB	72 dB	≥ 75 dB	≥ 75 dB
Bare ceiling: 140 mm solid Timber Floor 80 mm cement-bound grit filling finish		18 mm GF pre-finished screed / PowerFloor Light 2 x 15 mm PhoneStar Tri				18 mm GF pre-finished screed / PowerFlo Light / 2 x 10 mm PhoneStar Twin		
Suspended o	ceiling		4 mm Protect	Floor 220	Acoustics EP 3	4 mm Protect	Floor 220	Acoustics EF
		L _{n,w}	51 dB	46 dB	43 dB	53 dB	48 dB	45 dB
Visible ceiling	I	R _w	62 dB	66 dB	66 dB	57 dB	61 dB	61 dB
Visible ceiling		J W			1			+
•	12 5 mm DhonoStar Tri		55 dB	50 dB	47 dB	57 dB	52 dB	49 dB
Visible ceiling 60/40 Battens	12.5 mm PhoneStar Tri 12.5 mm GKB	L _{n,w}	55 dB 58 dB	50 dB 62 dB	47 dB 62 dB	57 dB 53 dB	52 dB 57 dB	49 dB ≥ 57 dB
•								





The principle of operation

PhoneStrip reduces both airborne and impact flanking sound transmission due to internal friction within the product itself. PhoneStrip behaves differently to most common decoupling products. When building elements begin to vibrate as a result of sound transmission, the quartz sand filling inside PhoneStrip converts the vibrations into kinetic energy through microscopic movements of the sand.

The sound transmission is therefore significantly reduced.



✓Certified ✓pressure-resistant ✓innovative

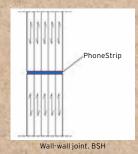




C Certified for Europe

PhoneStrip is CE-certified as a decoupling strip for absorbing vertical loads. All properties and applications as decoupling bearings for use in Europe are regulated and approved on the basis of ETA-20/0371.

Common loads in wood construction

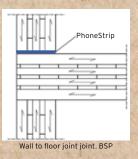


The maximum load in wood construction occurs with a wall-to-wall joint (end grain on end grain). Using the example of a laminated timber wall of strength class GL 24h under a short exposure period ($k_{mod} = 0.9$), the maximum transferable surface load is:

Characteristic
$$f_{c,0,k} = 24.00 \frac{N}{mm^2}$$
 Design $f_{c,0,d} = \frac{0.9}{1.3} * 24.00 \frac{N}{mm^2} = 16.61 \frac{N}{mm^2}$

The characteristic value only slightly exceeds the area load achieved in the test.

For a wall-ceiling joint, the maximum surface load corresponds to the compressive strength of the ceiling component across the fiber. For wood-based materials, this is 2.5 N/mm².





Design values

Pressure resistance

PhoneStrip has the value Characteristic f = 23.00 and the value Design $f_{c,d} = \frac{1}{1.3} * 23.00 \frac{N}{mm^2} = 17.69 \frac{N}{mm^2}$

as strength values for the absorption of vertical loads.



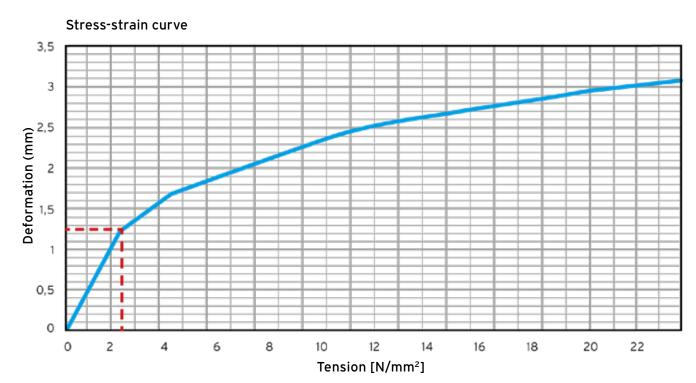
The k_{mod} value is not applicable to PhoneStrip. To determine design f_{c,d}, the value of 1.3 used in wood construction according to DIN 1995-1-1/NA table NA.2 and 3 is used.

at the MPA Bau at TU Munich. The results were adopted 1:1 in the ETA 20/0371.

The basis for the values given in ETA-20/0371 were tests Due to the high strength values, PhoneStrip can usually be used independently of the static loads without additional calculation.

Deformation behaviour

According to ETA 20/0371, PhoneStrip has a maximum deformation at $f_{c, k} = 23.00 \text{ N/mm}^2 \text{ of } 3.5 +/- 0.5 \text{ mm} \text{ (according to EN 26891 Tab 2)}.$ The deformation under loads common in wood construction with a wall-ceiling joint of 2.5 N/mm² is specified in the ETA as 1.2 +/- 0.5 mm.

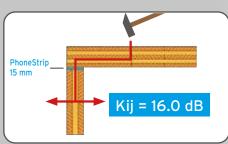






PhoneStrip test results

Transmission route floor / lower wall



Tested build-up:

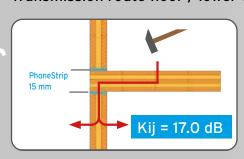
- + Floor: 140 mm, 5-layer CLT
- + Lower wall: 100 mm, 3-layer CLT Joint execution & connecting material:
- + Floor / lower wall:

PhoneStrip 15 mm; countersunk head screws with full thread $8.0 \times 240/230$ mm at 30 cm centres.

Wall to floor joint with PhoneStrip



Transmission route floor / lower wall



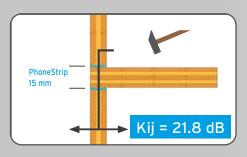
Tested build-up:

- + Upper Wall: 100 mm, 3-layer CLT
- + Floor: 140 mm, 5-layer CLT
- + Lower wall: 100 mm, 3-layer CLT

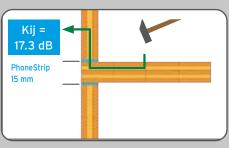
Joint execution & connecting material:

- + Floor / upper wall: PhoneStrip 15 mm; angle joint 105 x 105 x 90 mm screwed at 106 cm centres
- * Floor / lower wall: PhoneStrip 15 mm; countersunk head screws with full thread 8.0 x 240/230 mm at 30 cm centres

Transmission route upper wall / lower wall



Transmission route floor / upper wall







Tested build-up with angle joints and screws

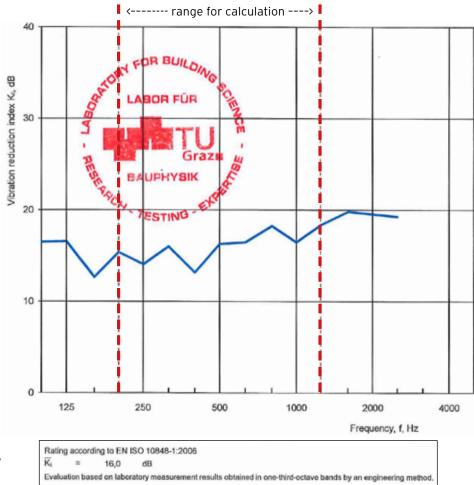


Test results L-joint

Frequency	K _i
f	1/3 octave
[Hz]	[dB]
100	16,5
125	16,6
160	12,7
200	15,4
250	14,1
315	16,0
400	13,2
500	16,3
630	16,4
800	18,2
1000	16,5
1250	18,4
1600	19,8
2000	19,5
2500	19,3
3150	
4000	
5000	

* SNR < 10 dB

The flanking sound transmission value was determined in Graz University of Technology in accordance with EN ISO 10848-1:2006. The calculation took place within the frequency range (see dotted line).



Test according to EN ISO 10848-1:2006 TU Graz / test report PhoneStrip L-joint B17-278-A11004-319a_bu



PhoneStrip can also be used as a shadow gap











Technical Data

PhoneStrip decoupling strips have been specifically designed for use on building sites.

All the edges are sealed with a special adhesive tape. When installed, the seal creates water resistance, increases the impact resistance of the edge and makes the butt joint airtight.

PhoneStrip Technical Data

Length	1200 mm ± 3 mm	
Width	from 50 mm to 240 mm	
Thickness	15 mm ± 1 mm	
Density	1300 kg/m³	
Weight	19 kg/m²	
Fire-resistance class	B2/E	DIN 4102/EN 13501
Pressure resistance: Characteristic _{fc,kw}	23.00 N/mm²	ETA-20/0371
Pressure resistance:: Design _{fc, d}	17.69 N/mm²	
Security factor	1.3	according to DIN 1995-1-1/NA, table NA.2 and 3
K_{mod} value	0	ETA-20/0371
Final deformation at 2.5 N/mm²	1.2 mm +/- 0.5 mm	ETA-20/0371
Kij-value L-joint	16 dB	EN ISO 10848-1:2006
Kij-value T-joint	17 dB	Ceiling / lower wall
	17.3 dB	Ceiling / Upper wall
	21.8 dB	upper wall / lower wall
Thermal Conductivity	0.17 W/(mK)	DIN 4108-3:2001-07
Thickness swelling	2 %	after 24 h of keeping it in cold water
Natural weathering	maximum 4 weeks	in installed condition



Further information: www.wolf-bavaria.com

Areas of application







Photo credit: Dormeier Carpentry



Processing





CUTThe length is cut with a knife or jigsaw.

TAPING

The open cut edge can easily be closed again with PhoneStrip Tape.

LAYING

The decoupling strips can be nailed, glued or screwed to the construction to fix the position, whereby the laminated side must point towards the outside weather. Installation in the rain does not harm the decoupling strip according to ETA 20/0371.

SERVICE LIFE

The ETA 20/0371 certifies PhoneStrip for an unlimited lifespan when properly installed and in a dry environment.



✓environmentally friendly ✓effective ✓tested

The Features and Benefits of PhoneStrip

- + Naturally made of sand and wood
- + Sound decoupling is not related to the on-site design load
- + No risk of mix-up of grade to be used versatile product
- * Easy to specify
- + High performance in low frequency range







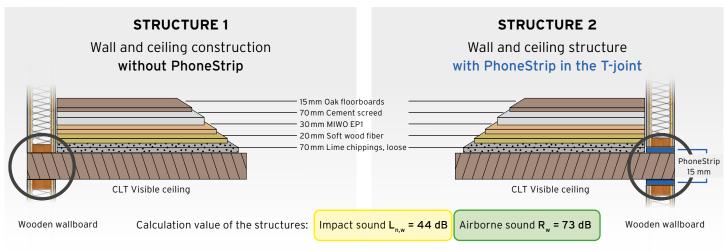
PhoneStrip in practice

QUESTION: How does the PhoneStrip decoupling strip affect the

impact sound level?



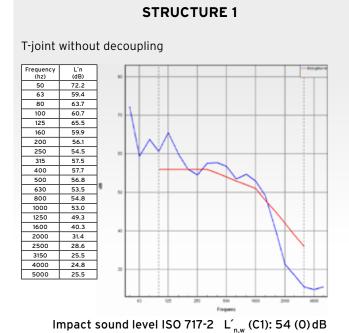
INITIAL SITUATION: Two identical apartment dividing ceilings, with and without a decoupled T-joint, were built in one property.

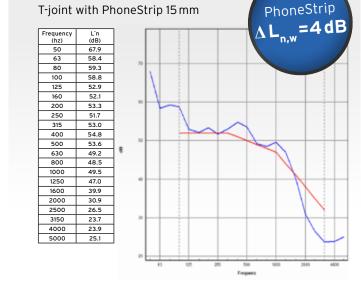




CEILING MEASUREMENT: The two installations were measured with and without decoupled T-joints.

IMPACT SOUND MEASUREMENT





STRUCTURE 2

Impact sound level ISO 717-2 $L'_{n,w}$ (C1): 50 (-1) dB



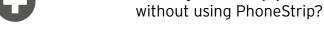
CONCLUSION: The use of the PhoneStrip decoupling strip results in an impact sound improvement of **4 dB** in this object.



PhoneStrip in practice

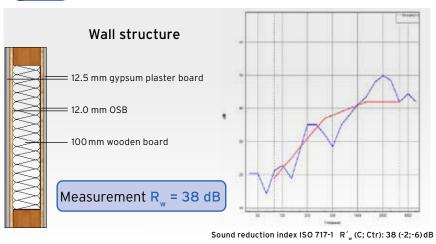


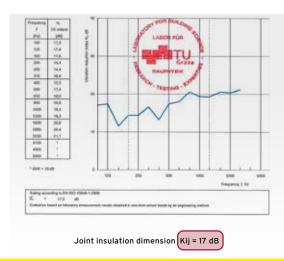
QUESTION: How high is the Kij (joint insulation dimension





REQUIREMENT: The following values serve as the basis for the calculation: The airborne sound (R_w) of the wall, impact sound (L_{nw}) of the ceiling and the joint insulation dimension (Kij) of the wall to be checked.

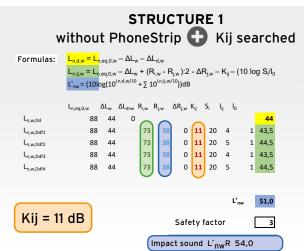




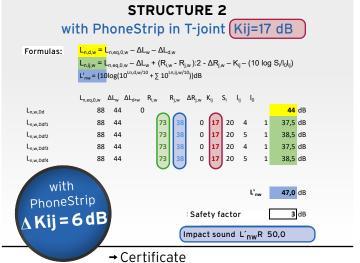


CHECK: On the basis of the agreement of the measurement results with the arithmetical sound-proofing certificate according to DIN EN ISO 12354-1: 2017, the joint insulation dimension (Kij) is determined using the interactive method of the Kij without PhoneStrip.

PROOF OF SOUND INSULATION ACCORDING TO DIN EN ISO 12354-1:2017



→ Retroactive calculation of the improvement in the Kij As a result, the Kij value is reduced until the impact sound level of L′_{nw} 54 dB from the measurement of structure 1 (p. 22) is reached.



Finding: Construction site measurements and calculations arrive at the same impact sound level.



conclusion & Derivation: An improvement in the T-impact of - 6 dB can be calculated from the measurements in this object. This leads to an impact sound improvement of - 4 dB. As a result, it can be deduced that the improvement of the joint by PhoneStrip can also be transferred to other constructions - independently of the outgoing Kij without decoupling-





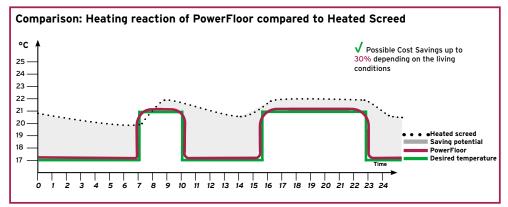
PowerFloor - an inspiring product



Advantages

5 Inspiring Advantages!

- + Free design planning
- + Full surface heat
- + Pleasant radiant heat
- + Low flow temperature
- + Suitable for solar and heat pumps



PowerFloor adapts to the desired temperature faster and can thus reduce operating costs. Source: Arge Stiba



✓super light ✓super slim

✓easy to install

- Fast reaction time and precise controllability
- Constructions are available to suit all finished floor coverings
- The individually created installation plan ensures simple and quick processing.
- Versatile in use due to low weight and thin construction height of 20 or 24 mm
- Available with and without high quality 16mm plastic and metal composite pipes.

PowerFloor is ideal for low temperature heating systems. A water temperature control unit allows connection to existing heating systems





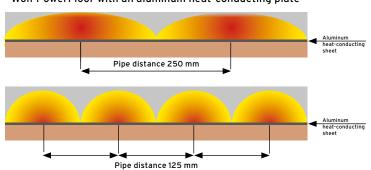
Without aluminium heat conduction sheet



Heat distribution in conventional systems

Homogeneous heat distribution*

Wolf PowerFloor with an aluminum heat-conducting plate



The system for individual requirements

- +Fast Installation and immediately usable
- +Immediately ready for final floor covering
- + No drying time
- + No heating costs during floor construction
- +Construction height 2 2.4 cm
- +The underfloor heating reacts promptly to changes in temperature
- + High energy efficiency, saves heating costs
- +System only weighs 3 6 kg/m² approx.

^{*} The task of underfloor heating is to heat the room. In the case of drying systems, inhomogeneous heat distribution in the floor area can occur due to differently arranged floor areas (aluminum distribution) and low pipe coverings. However, this does not limit the room heating function.





Product range

Our PowerFloor product line is suitable for a wide range of applications. The correct selection depends on the heating medium and the subsequent end covering.

Light

PowerFloor Light

LxWxH: Straight Element:

1000 x 500 x 20 mm

Deflection:

250 x 500 x 20 mm

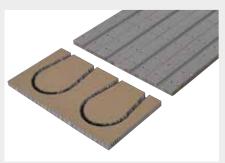
Material: Honeycomb cardboard with aluminium strips on the straight elements. Aluminium not included on

curved elements

Sheet thickness: 0,4 mm
Compressive strength: 500 kPA
Weight: ca. 2,1 kg/m²



Pipe distance: 250 mm



Pipe distance: 125 mm

Slim

PowerFloor Slim

LxWxH: Straight Element:

1000 x 500 x 30 mm

Deflection:

250 x 500 x 30 mm

Material:

Honeycomb board with thick aluminum

film (deflection excluded)

Foil thickness: 0,15 mm

Compressive strength: 500 kPA
Weight: ca. 2,6 kg/m²



Pipe distance: 125 mm

Our slimline variant:

- Reduced heating capacity
- Ideal for properties with gas heating or heat pumps

Nature

PowerFloor Nature

For floor temperature control

LxWxH: Straight Element::

1000 x 500 x 30 mm

Deflection:

250 x 500 x 30 mm

Material:

Honeycomb board without an aluminium heat-conducting plate

Compressive strength: 500 kPA

Weight: ca. 2,5 kg/m²



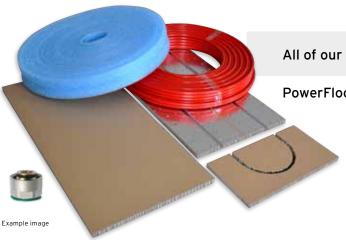
Pipe distance: 125 mm

Our ecological variant:

Ideal for room temperature control in passive houses



Packages



All of our systems are available as package solutions

PowerFloor packages include: - Floor heating elements

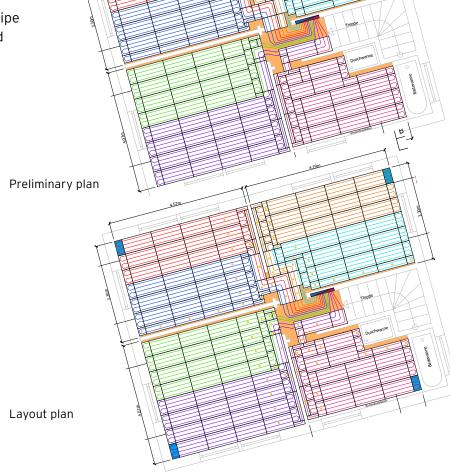
- Perimeter filling elements
- Perimeter flanking strips
- Plastic and metal composite pipes ø16 mm
- Compression fitting
- Planning

Planning and installation

The PowerFloor elements will be installed according to a plan generated by Wolf Bavaria. For each heating circuit, the metal composite pipe is pressed into the grooves of the elements and connected to the distributor.

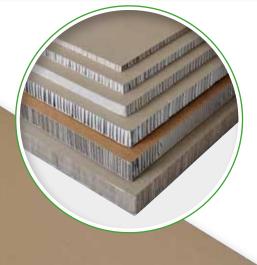
PowerFloor can be connected to both lowtemperature and high-temperature heating systems (with fixed value control set).











Wolf Cell - Pressure-resistant height compensation

Wolf Cell is ecological and pressureresistant height compensation for floor constructions.

Petroleum-based materials are mostly used to compensate for the height of pipes and ventilation ducts. It is often not possible

to use balancing and filling materials such as grit or other fillings.
Ecological materials in the form of mineral or rock wool are available, as well as wood fiber insulation materials, but processing is complex and less pressureresistant.

Compressive strength Problem

Common materials for height compensation usually have a compressive strength of less than 100 kPa at 10% compression, as these are usually insulation materials.

Wolf Cell has a compressive strength of over 5 KN/m²* aus.

That is why, when using Wolf Cell, there are fewer movements in the floor due to point and surface loads.

Among other things, This enables the simple laying of large-format tiles without complex measures during execution. A big advantage with dry screeds.

If different insulation materials are combined in the structure, they can have a negative impact on the impact sound insulation. Wolf Cell is largely neutral here.

Wolf Cell Technical Data

Board dimensions	1200 x 800 mm						
Available thicknesses in mm	30	40	60	70	80		
Weight VE in kg/m²	1.40	1.72	2.23	3.69	3.77		
Item number	6002	6003	6004	6005	6006		
Suitable for point loads	up to 4 kN*						
Compressive strength	5 KN/m² *						
Fire-resistant material category	B2 according to DIN 4102/E according to EN 13501						

^{*} In conjunction with Wolf HUGO N+F.

Advantages of Wolf Cell

- + Very high resistance to compression
- + Easy to process
- + Ecological material
- + Easy disposal as waste paper
- + Suitable for large tile formats
- + Complements the Wolf Floor system



Easy processing

CUTTING

Wolf Cell can be processed easily and quickly with a cutter knife.

DISPOSAL

Remains of the Wolf Cell can be safely disposed of as waste paper.





✓easy to process ✓pressure-resistant ✓recyclable





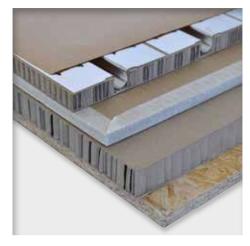
INSTALLATION

Wolf Cell is suitable for structures with wet and dry screed. The board must be protected against rising moisture.

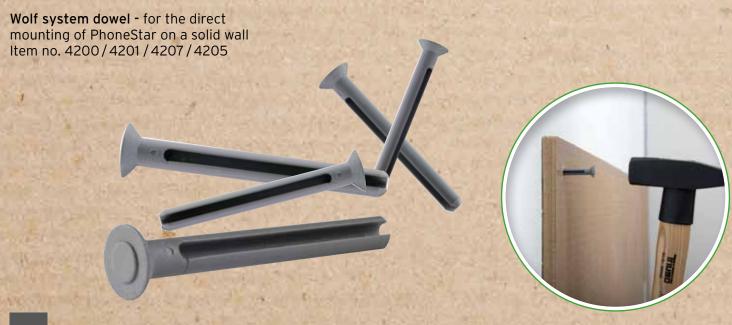












Time-saving and clean when processing





Wolf Roller adhesive - for glueing PhoneStar boards and PowerFloor underfloor heating. Item no. 4085



Wolf parquet adhesive - for glueing PhoneStar onto solid substrates and parquets. Item no. 4080

Wolf joint filler -Joint sealing in wall, floor and ceiling connections. Item no. 4095

Wolf system glue for gluing Phone-Star and Power-Floor panels onto board, chipboard or OSB substrates. Item no. 4070

Wolf Hugo glue - for glueing HUGO boards to each other. Item no. 4075



Attachment material





The modular building block system



The completely dry system solution of Wolf Bavaria:

- + dry screed (PhoneStar/Wolf Hugo)
- + Underfloor heating (PowerFloor)
- + Sound insulation (PhoneStar)
- + A comprehensive range of accessories

Advantages:

- + Fast, easy and clean to install
- + Ecological and economical
- + No additional moisture
- + Natural raw materials



Everything from a single source

■ According to your needs

A well-thought-out structure

Wolf Hugo N & F or Wolf decoupling board

- Load distribution
- Even heat distribution

Underfloor heating PowerFloor

- Underfloor heating in dry construction
- With or without an aluminum heat-conducting board

Sound proofing panels PhoneStar

- Sound insulation
- Dry screed
- Load distribution

Wolf MiWo

- Impact sound insulation
- Airborne sound insulation
- Thermal insulation

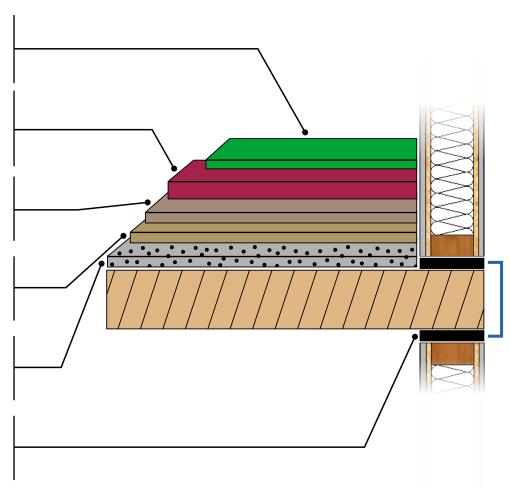
PhoneStar 25

Floor weight improvement board

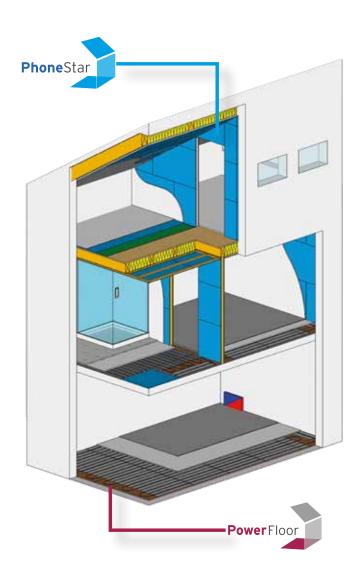
Leveling

PhoneStrip Decoupling strip

- Flank decoupling
- Shadow gap



Advantages that enthuse: Dry screed systems compared to wet screed



Can be used in Floors, walls & ceilings

- ✓ New buildings
- ✓ Retrofit
- ✓ Wood construction
- √Solid construction



Wolf Bavaria Dry screed systems

HANDLING

Easy and quick installation Modular system elements Everything from a single source

CONSTRUCTION PERIOD

Shortened construction time since there is no drying time No moisture entry Fast covering maturity of the top covering

SOUND INSULATION

Improvement of impact sound insulation with PhoneStar

STRUCTURE HEIGHT / WEIGHT Slim built height Weight reduction

COSTS

Reduction of coordination costs by system supplier



Wet screed

HANDLING

Contribution by specialist companies

CONSTRUCTION PERIOD ****

Drying time necessary

SOUND INSULATION

Increased risk of sound bridges

STRUCTURE HEIGHT / WEIGHT / WATER Loss of space due to structure Increased ceiling load and Introduction of water

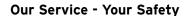
COSTS

Possible additional costs for CM measurements as well as for subsequent surface treatment





- ✓ precise
- ✓ progressive
- ✓ standardized



- + Sound measurements in a real object
- + Impact sound orientation according to ISO 140

We measure the sound insulation of your floor and wall structures. With a standard hammer mechanism, impact sound is generated on a ceiling and the incoming impact sound level is measured in the room below.

+ Airborne sound oriented according to ISO 140
Analogously, the airborne sound insulation of floors and walls is determined with a dodecahedron loudspeaker.

- + Evaluation of the measurement based on the ISO 717 standard
- + Determination of the single values of the impact and airborne sound insulation

This basis is used for advice on floor and wall structures in new buildings and for upgrading existing buildings.

+ Review of the results after consultation and installation

The result is satisfied planners, house construction companies, processors and customers.



Three steps to the optimal result

ANALYSIS OF THE STEP O1 ADVICE on system construction STEP O2 EXAM of optimization RESULT



and ecology play an important role in our company philosophy, we rely on short distances and regionality. To achieve this, we have invested in a large SELF center (training, development, logistics and research center) at our company headquarters in Heilsbronn.

There is plenty of space here for research & development and training, but also for optimizing warehouse management and for efficient order picking. industry

Innovation prize Construma 2019

Test centers/institutes:

ift Rosenheim • MPA Leipzig IBB • Kit Karlsruhe • Kiwa Fraunhofer • Institut TU Munich



Everything from a single source







System solutions for all new build and retrofit projects

Your Wolf Bavaria specialist dealer





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www.woff-bavaria.com

